

Closing the doors

1.
For doors opening out, place your hand between the two doors closest to the wall and guide the doors along the track.*

For doors opening in, push the frame until the doors are closed.

2.
Once closed, lock the doors into place by rotating the secondary handle(s) 180° (90° if keyed locking installed).

3.
Repeat the previous steps until all secondary handles are in the locked position.

4.
If keyed locking is installed, insert the key, rotate 360° and remove.



Systems without a lead door



Maintenance Instructions

Your Sterling Doors contain mechanical moving parts that will need to be lubricated periodically. This will include the hinges, multipoint lock, handles and the trolley wheels in the top and bottom track. Lubricate using silicone spray or grease and wipe away any excess with a non-abrasive cloth.

Routine Care of your Sterling Doors

Powder coated aluminum profile

Use a light, soapy solution (such as a washed down baby bath product) and non-abrasive cloth to wipe dirt from the doors. Washing up liquid is not recommended, and do not use solvent based cleaning products. Please also refrain from using an abrasive cloth such as a scouring pad as the doors can be scratched.

In salt water environments, the external surface of the doors should be washed down with fresh water on a weekly basis as it is common for salt deposits to build up.

QLon seals

Use a light, soapy solution and non-abrasive cloth to gently clean these. Do not use solvent based cleaning products on the seals.

Tracks

Use a small brush to loosen any debris from the track. Using a suitable vacuum cleaner with a thin attachment, vacuum up the debris in the track. Do not allow debris to build up in the track as this will affect the operation.



If you would like any aspect of the door operation explaining to you, please call or email a member of the team using the details below.

t 941-484-4861 e info@sterlingdw.com w www.sterlingdw.com



Sterling Bi-fold Doors Operating Instructions

Opening the doors

1.

Insert the key into the lock on the lead door, turn it 360° to unlock the door and remove.

2.

Open the now unlocked door and fold it back onto the magnetic keep on the adjacent door.

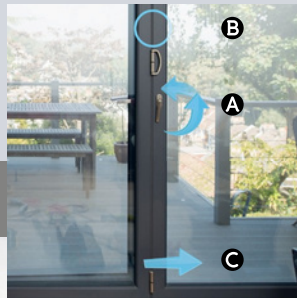
3.

To open the remaining doors, **A** rotate the secondary handle(s) 180° to release the shoot bolts.

4.

For doors opening out, **B** push the door frame above the D-handle and **C** guide the doors open fully, ensuring that the lead door remains against its magnet at all times.

For doors opening in, gently pull on the secondary handle to start the doors in motion. Once away from the tracks, release the handle and guide them to the fully open position using the opposite side of the door, which is closest to the tracks.



Systems with a lead door

Closing the doors

1.

Place your hand between the two doors closest to the wall and **A** guide along the track.*

2.

For doors opening out, **B** pull the D-handle to close the doors. Lock them into place by **C** rotating the secondary handle(s) 180°.

For doors opening in, push the frame until the doors are shut and lock them into place by rotating the secondary handle(s) 180°.

3.

Repeat the previous steps until all secondary handles are in the locked position.

4.

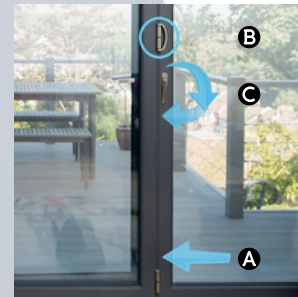
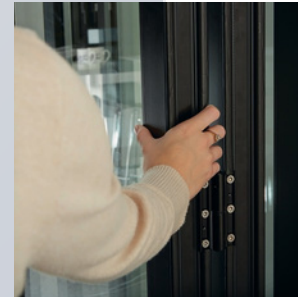
Using the lead door handle, pull the door from the magnetic keep and close.

5.

Lift the handle up to engage the locks.

6.

Insert the key into the lock, rotate it 360° to lock and remove.



Helpful hints and tips:

Always remove the key from the lock to prevent damage occurring to the lock and adjacent doors.

The lead door is always the first door to open and the last to close.

The lead door must remain attached to the magnetic keep when the doors are open and in operation.

Neither the secondary handle or lever handles should be used to pull the doors along the track or into the closed position.

Opening the doors

1.

If keyed locking is installed, insert the key into the lock, turn it 360° and remove.

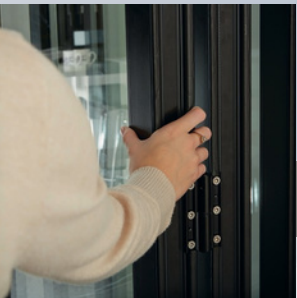
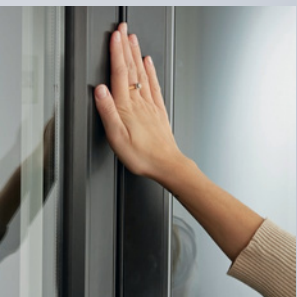
2.

Rotate all secondary handles 180° (90° if keyed locking is installed).

3.

For doors opening out, push the door frame above the secondary handle and guide the doors open fully.

For doors opening in, gently pull on the secondary handle to start the doors in motion. Once away from the tracks, release the handle and guide them to the fully open position using the opposite side of the door, which is closest to the tracks.



Systems without a lead door

Sterling accepts no warranty claims for damage caused by keys being left in the locks or for secondary handles being misused.

*Please note, the door restrictor (on odd sets, French doors and single doors only) restricts the door from opening beyond the optimum opening point and is not to be used as a permanent solution to prevent the door from closing. DO NOT USE IN WINDY CONDITIONS.